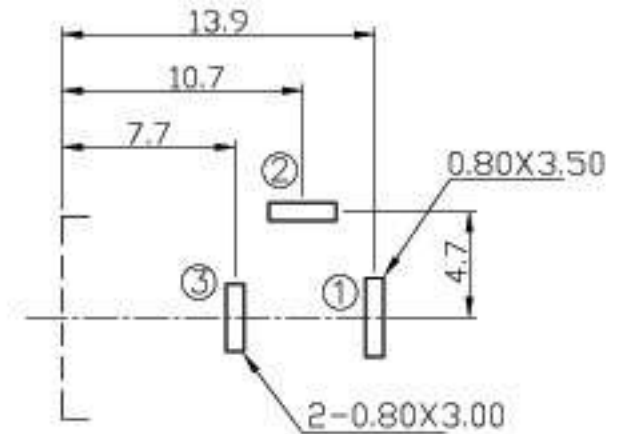
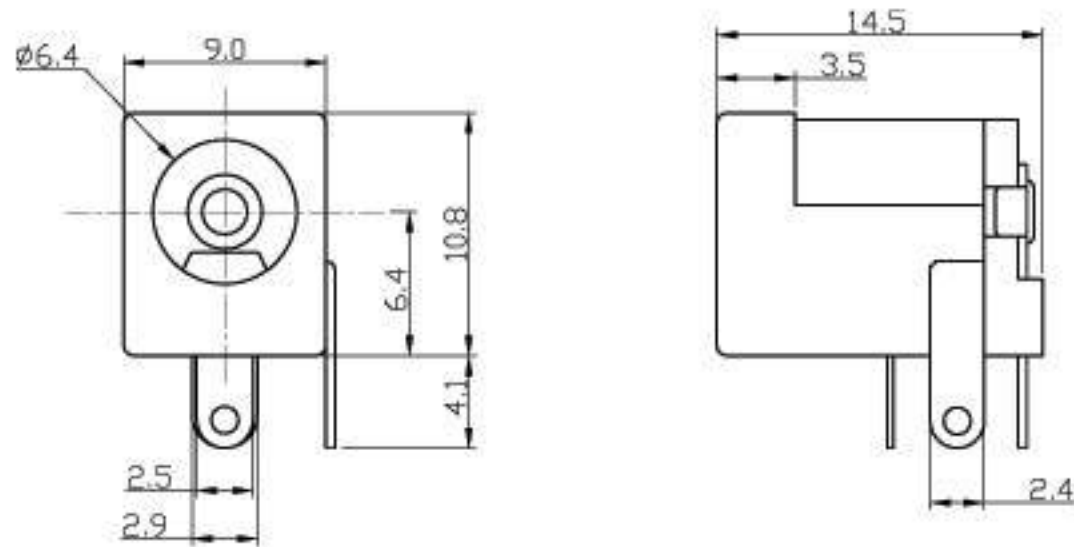


SYMBOL	REVISION	APPROVAL	DATE
New Drawing	A	SW.Wu	2009.5.18



PIN	$\phi 1.87$	$\phi 2.0$	$\phi 2.4$	$\phi 2.45$	$\phi 2.5$
SCHEMATIC					
MODEL NO	DS-210				

**RoHS COMPLIANT**  
EU Directive 2002/95/EC

TOLERANCES	Model Name: DC JACK		
X. $\pm 0.5$	Model No: DS-210-000-107		
X.X $\pm 0.3$	FILE:Rdserver01/Sammlung/DS/DS-210-000-107		
X.XX $\pm 0.15$	SCALE: Full	DATE:	2009-5-18
ANGLE: $\pm 3^\circ$		DRAW	CHECK
UNIT MM	JC.Liu	SD.Wu	SW.Wu
REVISION: A	DWG NO:2009-P0-0119	Design:	

6	Housing	PBT	Black	1
5	Cover	PA6T	Black	1
4	Center Pin	Brass	Nickel Plated	1
3	Terminal No 3	Phosphor Bronze	Matte Tin Plated	1
2	Terminal No 2	Brass	Matte Tin Plated	1
1	Terminal No 1	Brass	Matte Tin Plated	1
ITEM	NAME	MATERIAL	FINISH	SUM

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## **Product Specification**

Title : DC Power Jack  
Item Number : DS-210-000-107 Series

**RoHS COMPLIANT**  
EU Directive 2002/95/EC

### **1.General**

#### 1.1 Scope

This specification covers the general requirements of the DC power jack, Applied on audio systems and other related electronic apparatus. Especially this specification applied on the normal plastic for the re-flow soldering process.

#### 1.2 Mated Plug

The mated plug should comply with standard plug as shown in the drawing attached.

### **2.Mechanical**

#### 2.1. Terminal Strength

The terminals shall be capable of withstanding a force of 500 grams applied in any direction for 10 seconds without loosing or breakdown, except bending the terminals.

#### 2.2. Insertions and Extraction Force

Insertion Force:

Conditions	Value of Specification
Initial Condition	0.3 Kgs To 2.0 Kgs
After Life Test After Humidity Test After Heat Test After Cold Test After Resistance To Soldering Heat Test	0.2 Kgs To 2.0 Kgs

Extraction Force :

Conditions	Value of Specification.
Initial Condition	0.3 Kgs To 2.0 Kgs
After Life Test After Humidity Test After Heat Test After Cold Test After Resistance To Soldering Heat Test	0.2 Kgs To 2.0 Kgs

### 3. Electrical

#### 3.1. Withstand Voltage Test

500 Volts AC/RMS of commercial frequency 50 to 60 Hz applied between adjacent open terminals for 1 minute without breakdown.

#### 3.2. Insulation Resistance

The insulation resistance between mutual insulated contacts should be complied with following specification under 500 Volts DC.

Conditions	Value of Specification
Initial Condition After Life Test After Heat Test After Cold Test After Resistance To Soldering Heat Test	100 M $\Omega$ Min.
After Humidity Test	50 M $\Omega$ Min.
Note : The mate plug used to this measurement shall be allowed to clean and remove oxidation film on the surface before test.	

#### 3.3. Contact Resistance

Contact resistance of jack shall not exceed the value defined in the table listed at a current less than 1.0 Amp. DC by four terminals method

Conditions	Value of Specification.	
	Plug To Contacts	Plug To Ground
Initial Condition After Life Test After Humidity Test After Heat Test After Cold Test After Resistance To Soldering Heat Test	50 m $\Omega$ Max.	30 m $\Omega$ Max.
After Durability Test	100 m $\Omega$ Max.	60 m $\Omega$ Max.
Note : The mate plug used to this measurement shall be allowed to clean and remove oxidation film on the surface before test.		

### 4. Endurance

#### 4.1 Durability Test

The durability test shall consist of 5000 mating cycles of insertion and extraction with the mated plug or the gauge plug at a rate 10~20 cycles per minute, no load condition, with or without lubricant which should be specified the detail requirement. The performance of the jack before and after this test should comply with paragraphs 2b and 3c.

#### 4.2 Measuring Condition

All measurements and test shall be made at a temperature 10 $^{\circ}$ C to 35 $^{\circ}$ C with a relative humidity of 45%RH to 85%RH under standard atmospheric pressure unless otherwise specified conditions.

## **5.Environment**

### **5.1. Humidity Test**

The jack shall be placed in the testing chamber at the condition of  $40^{\circ}\text{C} \pm 2^{\circ}\text{C}$  and the relative humidity of 90% to 95%RH for 96 Hrs, the dew drops on the surface of jack shall be blown off and removed from the surface of jack and then placed in ambient temperature for more than 30 minutes, Recovery Period. The relative test before and after this test should comply with paragraph 2b and 3.

### **5.2 Heat Test**

The jack shall be placed in the testing chamber at a temperature of  $70^{\circ}\text{C} \pm 2^{\circ}\text{C}$  and the relative humidity of less than 50%RH for 96 Hrs and then placed in ambient temperature for more than 30 minutes, Recovery Period. The relative test before and after this test should comply with paragraph 2b and 3.

### **5.3 Cold Test**

The jack shall be placed in the testing chamber at a temperature of  $-40^{\circ}\text{C} \pm 2^{\circ}\text{C}$  and the relative humidity of less than 50%RH for 96 Hrs and then placed in ambient temperature for more than 30 minutes, Recovery Period. The relative test before and after this test should comply with paragraph 2b and 3.

## **6.Soldering Test**

### **6.1. Resistance to Soldering Heat**

The terminals should be immersed into molten solder, Sn63, at a controlled temperature of  $240^{\circ}\text{C} \pm 5^{\circ}\text{C}$  for  $3 \pm 0.5$  seconds. The relative test before and after this test should comply with paragraph 2b and 3. The outlook of the jack should have no remarkable deterioration.

## **7.Operating Temperature**

The range :  $-25$  to  $+85^{\circ}\text{C}$

## **8.Rating**

Rated voltage : 30 Volts DC

Rated current : 3.5 Amperes DC

## 9. Material and finish

<b>Name</b>	<b>Material</b>	<b>Color</b>
Housing	PBT	Black
Cover	PA6T	Black
Center Pin	Brass	Nickel Plated
Terminal No 3	Phosphor Bronze	Matte Tin Plated
Terminal No 2	Brass	Matte Tin Plated
Terminal No 1	Brass	Matte Tin Plated

----- **End** -----